



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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D5061-3
Job Sheet 195806



Part No: D5061-3

Job Qty: 6 pcs

Part Name: Aft Wearplate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/30/19

Job Tracking No:

Due Date: 7/2/19

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV A SHEETS 1,3,5 IPP REV:A 14.02.13 NEW ISSUE DD VERF:JLM IPP REV:B 14.04.21 rev.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
110	Waterjet - Flow - 1	6 pcs		7/2/19	0.00	2.00	Waterjet - Flow			JRB
120	QC 2	6 pcs		7/2/19	0.00	0.00	QC 2 - 1			
							QC 2 - 12			
							QC 2 - 14			
							QC 2 - 17			
							QC 2 - 19			
							QC 2 - 2			
							QC 2 - 20			
							QC 2 - 22			
							QC 2 - 23			
							QC 2 - 25			
							QC 2 - 32			
							QC 2 - 33			
							QC 2 - 35			
							QC 2 - 39			
							QC 2 - 4			
							QC 2 - 40			
							QC 2 - 44			
							QC 2 - 45			
							QC 2 - 48			
							QC 2 - 49			
							QC 2 - 50			
							QC 2 - 51			
							QC 2 - 52			
							QC 2 - 57			
							QC 2 - 62			
							QC 2 - 63			
							QC 2 - 8			
							QC 2 - 66			
							QC 2 - 64			

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Container No: S203397



Part: D5061-3

Job No: 195806

Serial No/Batch: S203397

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 06/22/19

Plex 5/30/19 3:05 PM Dart.Guerin.Kimberley

130 QC 8	6 pcs	7/2/19	0.00	0.00	QC 2 - 65	
					QC 2 - 5	
					QC 2 - 71	
					QC 2 - 73	
					QC 2 - 69	JRB
					QC 8 - 12	
					QC 8 - 14	
					QC 8 - 17	
					QC 8 - 20	
					QC 8 - 25	
					QC 8 - 3	
					QC 8 - 32	
					QC 8 - 33	
					QC 8 - 35	
					QC 8 - 39	
					QC 8 - 4	
					QC 8 - 44	
					QC 8 - 45	
					QC 8 - 49	
					QC 8 - 58	
					QC 8 - 8	
					QC 8 - 9	
					QC 8 - 68	
					QC 8 - 67	
					QC 8 - 1 (A)	
					QC 8 - 47	DAS
					QC 8 - 40	40
					QC 8 - 52	AUG 1 2 2019 9-89
					QC 8 - 23	
					QC 8 - 57	
140 Small Fab - Brake NC - B4B	6 pcs	7/2/19	0.28	1.04	Small Fab - Brake - 1 - B4B	
					Small Fab - Brake - 2 - B4B	233 AUG 15 2019
					Small Fab - Brake - 3 - B4B	
150 QC 5	6 pcs	7/2/19	0.00	0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	DAS
					QC 5 - 40	40
160 Large Fab - Welded Assy-2-B4B	6 pcs	7/2/19	0.00	12.77	Large Fab - 1 - B4B	AUG 1 5 2019 9-89
					Large Fab - 10 - B4B	
					Large Fab - 2 - B4B	ML
					Large Fab - 3 - B4B	
					Large Fab - 4 - B4B	
					Large Fab - 5 - B4B	
					Large Fab - 6 - B4B	

						Large Fab - 7 - B4B	
						Large Fab - 8 - B4B	
						Large Fab - 9 - B4B	
						Large Fab - 11 - B4B	
						(Various)	
170 QC 9	6 pcs	7/2/19	0.00	0.00		QC 9 - 10	
						QC 9 - 18	
						QC 9 - 24	
						QC 9 - 43	
						QC 9 - 50	Q
						QC 9 - 9	
180 QC 5	6 pcs	7/2/19	0.00	0.00		QC 5 - 10	
						QC 5 - 12	
						QC 5 - 17	
						QC 5 - 18	
						QC 5 - 19	
						QC 5 - 22	
						QC 5 - 24	
						QC 5 - 3	
						QC 5 - 43	
						QC 5 - 49	
						QC 5 - 51	
						QC 5 - 58	
						QC 5 - 68	
						QC 5 - 9	
						QC 5 - 50	Q
183 Handfinish - 4-1-Assembly-B4B	6 pcs	7/2/19	0.00	0.53		QC 5 - 30	
						QC 5 - 40	
						Handfinish - 4 - 1 - B4B	
						Handfinish - 4 - 10 - B4B	
						Handfinish - 4 - 11 - B4B	
						Handfinish - 4 - 12 - B4B	
						Handfinish - 4 - 13 - B4B	
						Handfinish - 4 - 14 - B4B	
						Handfinish - 4 - 15 - B4B	
						Handfinish - 4 - 2 - B4B	
						Handfinish - 4 - 3 - B4B	
						Handfinish - 4 - 4 - B4B	
						Handfinish - 4 - 5 - B4B	
						Handfinish - 4 - 6 - B4B	RD 19-8-23
						Handfinish - 4 - 7 - B4B	
186 QC 3	6 pcs	7/2/19	0.00	0.00		Handfinish - 4 - 8 - B4B	
						Handfinish - 4 - 9 - B4B	
						QC 3 - 10	
						QC 3 - 13	
						QC 3 - 15	
						QC 3 - 17	
						QC 3 - 18	
						QC 3 - 2	
						QC 3 - 28	
						QC 3 - 3	
						QC 3 - 30	
						QC 3 - 34	
						QC 3 - 36	
						QC 3 - 41	
						QC 3 - 51	
						QC 3 - 58	
						QC 3 - 59	
						QC 3 - 68	

			QC 3 - 9		DA
			QC 3 - 40	AUG 26 2019	46
			QC 3 - 19		9-89
			QC 3 - 43		
			QC 3 - 24		
190 Packaging 3-1 - Stock - B4B	6 pcs	7/2/19	0.00	0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B
					Packaging 3 - 9 - B4B
					Packaging 3 - 10 - B4B
					Packaging 3 - 11 - B4B
					Packaging 3 - 12 - B4B
					Packaging 3 - 13 - B4B
					Packaging 3 - 14 - B4B
					Packaging 3 - 15 - B4B
					Packaging 3 - 16 - B4B
					Packaging 3 - 17 - B4B
					Packaging 3 - 18 - B4B
					Packaging 3 - 19 - B4B
					Packaging 3 - 20 - B4B
					Packaging 3 - 21 - B4B
					Packaging 3 - 22 - B4B
					Packaging 3 - 23 - B4B
					Packaging 3 - 24 - B4B
					Packaging 3 - 25 - B4B
					Packaging 3 - 26 - B4B
					Packaging 3 - 27 - B4B
					Packaging 3 - 28 - B4B
					Packaging 3 - 29 - B4B
					Packaging 3 - 30 - B4B
					Packaging 3 - 31 - B4B
					Packaging 3 - 32 - B4B
					Packaging 3 - 33 - B4B
					Packaging 3 - 34 - B4B
					Packaging 3 - 35 - B4B
					Packaging 3 - 36 - B4B
200 QC 21 - SA	6 pcs	7/2/19	0.00	0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53
Part Op 110 - (Waterjet - Flow)					
Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)					
130 - (QC8- Inspect parts - second check)					
140 - (Form as per dwg)					
150 - (QC5- Inspect part completeness to step on W/O)					
160 - (Weld per dwg A/R S.S. rod Batch: 139018)					
170 - (QC9- Inspect visual per QSI004- Fusion Welds)					
180 - QC5- Inspect part completeness to step on W/O)					
183 - (Assemble as per dwg)					
186 - (QC3- Inspect Part Finish)					
190 - (Identify as per dwg & Stock Location: FP002)					
200 - QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304S18GA	304/316 .050 Sheet	18.8880 sf (3.148 ea)	110-Waterjet - Flow - 1	5175009	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M304S18GA	19	150	0
Part Specifications				
Specifications could not be found.				

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